PMGROUP

FLUID TECHNOLOGY

SINCE 1985



LAY FLAT HOSE PRODUCT CATALOGUE '24



Since 1985, PM GROUP continues to take a leading role in the irrigation industry by offering products, services and projects on world standards.

As PM Group, we are proud of being one of the biggest manufacturer of PVC & PE Lay Flat Hose in the World and building effective business relationships in 61 countries worldwide.

Our company contributes to the world agriculture with several solution partners abroad.

High quality irrigation components are vital for an efficient and reliable irrigation system to be installed.

Our business always concentrates on quality and we present a wide range of products expanding from mainly drip irrigation pipes to rainwater recycling; PVC & PE Lay Flat Hose and Lay Flat Fittings in order to create most efficient system.

As PM GROUP team, we are pleased to be part of this organization and work together to achieve our common goals and expectations.

We commit ourselves to maintain our innovative and instructive mission and we will pursue to create new solutions for fluid systems.















technical specifications

- Perfect connection polyester yarn by high technology
- Environment friendly raw materials / free of industrial waste.
- UV provides long lasting life
- Decreases stretching when exposed to pressure.
- Anti-delamination, anti-expansion, anti-elongation, anti-torsion system
- Perfect for irrigation and water transportation.
- Stretching resistant, traction resistant
- Perfect adhesion between layers.
- Flat hose on flexible PE & PVC impregnated in the textile polyester sock, with only one layer.
- Single layer at hose manufactured with anti-delamination system and with reinforced traction capacity.
- Colour: blue, green, red, white
- Packaging: PE Shrinkage film and Stretch.
- Our products do not contain carcinogenic DOP.

applications

easy transportation / compatible fittings with rain irrigation system / all water transportation discharge / agricultural farming / drip irrigation systems / all irrigation projects / drainage hose with moving sprinklers on fields / golf areas / open areas / mining / civil engineering projects / all construction work

PMPe° POLYETHYLENE LAY FLAT PIPE

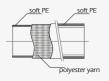


REACH & RoHs Compliance / 2 year warranty / UV Provides long lasting life



drip irrigation & water transport & heap leaching mining









stnd. length: 100 Mt / 328 Ft. Per Coil (Special order for longer lengths) temp. range: -20 to + 70°C. When Temperature is -15°C and Colder, please DO NOT Handle or Transport Hoses.

construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.

caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.

Please check with factory to ensure sufficient safety factor.

tolerances: ± %5





		pm-PEA3	pm-PEA4	pm-PEA5	pm-PEA6
ID		78mm <u>-</u> "		128mm	156mm
APPI WAL	ROX. L THICKNESS	1mm	1,05mm	1,10mm	1,10mm
	. WORKING SSURE	≥bar ==psi	≥bar ==psi	2bar 25psi	≥bar ==psi
MET	ER WEIGHT	220g/m	360g/m	540g/m	600g/m
COIL	WEIGHT	22kg 50 lbs	36kg 79 lbs	54kg 120 lbs	60kg 132 lbs
COIL	LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL	DIAMETER			87cm	
COIL	HEIGHT	14cm	17cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE	1,5bar 25psi	1,5bar 25psi	1,5bar 25psi	1,5bar 25psi
WITHO	COIL DIAMETER	78cm	80cm	107cm	110cm

- ✓ FAST LAYOUT AND RETRIEVAL
- ✓ LOWER MANPOWER COSTS
- ✓ REDUCED WEED GROWTH
- ✓ SPACING BASED ON GROWER'S NEEDS
- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS



colour: white

pmgrup.com.tr

PMPe° POLYETHYLENE LAY FLAT PIPE



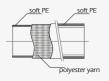
REACH & RoHs Compliance / 2 year warranty / UV Provides long lasting life

PE ruby

drip irrigation

irrigation & sprinkler & construction & heap leaching mining









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tolerances: ± %5





PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

pm-PER3 pm-PER4 pm-PER5 pm-PER6

		pm-PER3	pm-PER4	pm-PER5	pm-PER6
ID		78mm 3"	105mm	128mm <u>-5</u> "	156mm
APPI WAL	ROX. L THICKNESS	1,35mm	1,40mm	1,65mm	1,80mm
	C. WORKING SSURE				
MET	ER WEIGHT	270g/m	420g/m	590g/m	750g/m
COIL	. WEIGHT	27kg 60 lbs	42kg 92 lbs		
COIL	. LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL	. DIAMETER			87cm	
COIL	. HEIGHT	14cm	17,5cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE	2bar 35psi	≥bar ==psi	2bar ≅=psi	2bar 35psi
WITH 6	COIL DIAMETER	81cm	105cm	107cm	110cm

- ✓ FAST LAYOUT AND RETRIEVAL
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colour: white

5

PMPe° POLYETHYLENE LAY FLAT PIPE



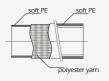
REACH & RoHs Compliance / 2 year warranty / UV Provides long lasting life



drip irrigation & sub-main

irrigation & sub main & sprinkler water transport & construction









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Please check with factory to ensure sufficient safety factor.

tolerances: ± %5





PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

		pm-PES2	pm-PES3	pm-PES4
ID		53mm 2"	78mm 	105mm <mark>4."</mark>
APPF WAL	ROX. L THICKNESS	1,25mm	1,40mm	1,50mm
	. WORKING SSURE	4 bar 7 0 psi	4bar 70psi	4bar 70psi
METI	ER WEIGHT	230g/m	370g/m	480g/m
		23kg 51 lbs	37kg 82 lbs	48kg 105 lbs
COIL	LENGTH	100m 328ft	100m 328ft	100m 328ft
				70cm
COIL	HEIGHT		14cm	17,5cm
WITH OUTLETS	MAX. WORKING PRESSURE		3bar 50psi	3 bar 50 psi
WITH 0	COIL DIAMETER			90cm

- ✓ FAST LAYOUT AND RETRIEVAL
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colour: white

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PMPP POLYETHYLENE LAY FLAT PIPE



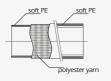
REACH & RoHs Compliance / 2 year warranty / UV Provides long lasting life

PE nature[™]

sprinkler & water transport

sprinkler & water transport & pivot & construction & mining









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Please check with factory to ensure sufficient safety factor. tolerances: ± %5







PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

pm-PFN2 pm-PFN3 pm-PFN4 pm-PFN5 pm-PFN6

		PITTERNE	PIII-I LIVO	PIIITEIT	PIIITENS	PIII I EI VO
ID			78mm 		128mm 5"	156,5mm
APPF WALI	ROX. L THICKNESS	1,70mm	1,90mm	2,00mm	2,30mm	2,40mm
	. WORKING SSURE	6bar 100psi	6bar 100psi	6bar 100psi	6bar 100psi	6bar 100psi
METE	ER WEIGHT	250g/m	350g/m	480g/m	650g/m	800g/m
	WEIGHT	25kg 55 lbs	35kg 77 lbs	48kg 105 lbs	65kg 143 lbs	80kg 176 lbs
COIL	LENGTH	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft
	DIAMETER			62cm		92cm
COIL	HEIGHT	10cm	14cm	17cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE				Bbar Supsi	Bbar Supsi
мтн о	COIL DIAMETER				108cm	112cm

- ✓ FAST LAYOUT AND RETRIEVAL
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colour: white

PMPVC PVC LAY FLAT HOSE





PM GROUP SUPPLIES THE HOSE WITH FITTINGS

ALREADY ASSEMBLED

PM PVC LAY FLAT HOSE WITH START CONNECTOR



ANY DISTANCE BETWEEN 0,50-10MT.



PVC LAY FLAT HOSE WITH START CONNECTOR

		pm-A1	pm-A2	pm-A3	pm-A4	pm-A5
ID			53mm 2"	65mm 2,5"	78mm 3"	105mm <mark>4</mark> "
APPF	ROX. L THICKNESS	1,05mm	1,10mm	1,10mm	1,15mm	1,15mm
	. WORKING SSURE		€bar 50psi	Zbar 35psi	2bar 35psi	2bar 85psi
METI	ER WEIGHT	180g/m	260g/m	290g/m	330g/m	440g/m
COIL	WEIGHT	18kg 39 lbs	26kg 57 lbs	29kg 65 lbs	33kg 72 lbs	44kg 97 lbs
COIL	LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL	DIAMETER					
COIL	HEIGHT	7cm	9cm	12cm	14cm	17cm
NITH OUTLETS	MAX. WORKING PRESSURE			2bar 35psi	2bar 35psi	2bar 85psi
WITH 0	COIL DIAMETER			68cm	65cm	65cm

- ✓ FAST LAYOUT AND RETRIEVAL
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- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS

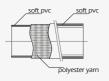




low pressure

drip irrigation & water transport & heap leaching mining







PMGROUP SEASON STATES OF THE PARTY OF THE PA * PM Group supplies the at hose with fittings already assembled.

stnd. length: 100 Mt / 328 Ft. Per Coil (Special order for longer lengths) temp. range: -20 to + 70°C. When Temperature is -15°C and Colder, please DO NOT Handle or Transport Hoses.

construction: 3-Ply Polyester Yams. Both tube and cover are extruded simultaneously to obtain maximum bonding.

caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.

Please check with factory to ensure sufficient safety factor.

tolerances: ± %5



colour: blue

PMP PVC LAY FLAT HOSE



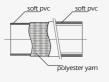
REACH & RoHs Compliance / 2 year warranty / UV Provides long lasting life



low-med pressure

irrigation & sprinkler & construction & heap leaching mining







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tolerances: ± %5





FLUID TECHNOLOGY



ALREADY ASSEMBLED

PM **PVC** LAY FLAT HOSE WITH START CONNECTOR



ANY DISTANCE BETWEEN **0,50-10MT**.



PVC LAY FLAT HOSE WITH START CONNECTOR

		pm-R1	pm-R2	pm-R3	pm-R4
ID		53mm 2"	65mm 2,5"	78mm <u>3</u> "	105mm
APPI WAL	ROX. L THICKNESS	1,25mm	1,40mm	1,40mm	1,40mm
	. WORKING SSURE	4 bar 7 opsi	4bar 70psi	€bar 50psi	
METI	ER WEIGHT	270g/m	300g/m	380g/m	510g/m
COIL	WEIGHT				
COIL	LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL	DIAMETER				
COIL	. HEIGHT	10cm	12cm	14cm	17cm
WITH OUTLETS	MAX. WORKING PRESSURE		3bar 50psi	Sbar Sopsi	3bar 50psi
WITH 0	COIL DIAMETER		67cm	68cm	70cm

- ✓ FAST LAYOUT AND RETRIEVAL
- ✓ LOWER MANPOWER COSTS
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- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS



colour: blue

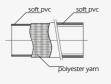


sky™

medium pressure

irrigation & sub main & sprinkler & water transport & construction











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tolerances: ± %5





SINCE 1985

FLUID TECHNOLOGY

PM GROUP SUPPLIES THE HOSE WITH FITTINGS

ALREADY ASSEMBLED

PM PVC LAY FLAT HOSE WITH START CONNECTOR



ANY DISTANCE BETWEEN **0,50-10MT**.



PVC LAY FLAT HOSE WITH START CONNECTOR

pm-S075 pm-S100 pm-S125 pm-S150 pm-S1 pm-S2 pm-S3 pm-S4 pm-S5 pm-S6 pm-S8

			-		-		-	-	-		-	
ID		20mm 0, 7.5" (3/4")		32mm 1,25"	40mm 1,5"	53mm 2"	65mm 2,5"	78mm		128mm	156,5mm	207mm
APP WAL	ROX. L THICKNESS	1,40mm	1,50mm	1,50mm	1,50mm	1,50mm	1,50mm	1,55mm		1,75mm	2,00mm	2,30mm
	(. WORKING SSURE	10bar 170psi	10 bar 170 psi	1 0 bar 1 7 0 psi	1 0 bar 170 psi	6bar 100psi	6bar 100psi	4 bar 70 psi	4 bar 70 psi	Bbar Bbar	Bbar Bopsi	2,5 bar 40 psi
MET	ER WEIGHT	120g/m	180g/m	220g/m	270g/m	300g/m	360g/m	430g/m	620g/m	860g/m	1000g/m	2000g/m
COIL		12kg 26 lbs	18kg 40 lbs	22kg 48 lbs	27kg 60 lbs	30kg 66 lbs	36kg 79 lbs	43kg 94 lbs		86kg 189 lbs	100kg 220 lbs	200kg 452 lbs
COIL	. LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL	. DIAMETER	50cm		57cm	60cm	61cm	62cm	63cm		69cm	72cm	
COIL	. HEIGHT						12cm					
WITH OUTLETS	MAX. WORKING PRESSURE						3 bar 50 psi	Bbar Bopsi	Bbar Bopsi	abar bar	Bbar Sopsi	2,5 bar 40 psi
WITHO	COIL DIAMETER						72cm	73cm	76cm	79cm	82cm	99cm

pr

PMPVC° PVC & NBR LAY FLAT HOSE



FIUID TECHNOLOGY

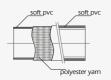


* PM group supplies at hose with nitrile rubber (NBR) as well.





high pressure sprinkler & water transport & pivot & construction & mines.etc







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construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.

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Please check with factory to ensure sufficient safety factor.

tolerances: ± %5



PMPVC PVC & NBR LAY FLAT HOSE



FLUID TECHNOLOGY

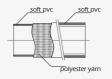
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very high pressure

sprinkler & pivot & traveller system & water transport & construction & mining







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tolerances: ± %5



* PM group supplies at hose with nitrile rubber (NBR) as well.

	Pilit C I	PIII CZ	PIII CS	PIII CT	PITI CS	pili co
ID	40mm	53mm 2"	65mm 2,5 "	78mm 	90mm 3,5 "	105mm
APPROX. WALL THICKNESS	2,00mm	2,30mm	2,30mm	2,35mm	2,35mm	2,50mm
MAX. WORKING PRESSURE	1 6 bar 250 psi	1 6 bar 250 psi	1 6 bar 250 psi	1 6 bar 250 psi	1 6 bar 250 psi	1 2 bar 200 psi
METER WEIGHT	510g/m	560g/m	660g/m	700g/m	980g/m	1100g/m
COIL WEIGHT	25,5kg 55 lbs	28kg 61 lbs	33kg 73 lbs	35kg 77 lbs	49kg 108 lbs	55kg 123 lbs
COIL LENGTH	50m 164ft	50m 164ft	50m 164ft	50m 164ft	50m 164ft	50m 164ft
COIL DIAMETER		65cm	62cm	65cm	63cm	
COIL HEIGHT	9cm	10cm	13cm	14cm	15cm	

pm-C1 pm-C2 pm-C3 pm-C4 pm-C5 pm-C6

colour: green







- WORLD'S MOST EASILY ASSEMBLED LAY FLAT FITTINGS
- WORLD'S FIRST AND ONLY
- PATENTED TECHNOLOGY
- HIGHLY RELIABLE, RESISTANT TO HIGH PRESSURE, FAST AND EASY ASSEMBLY
- UNIVERSAL COMPATIBILITY WITH ALL LAY FLAT HOSE SIZES
- PM FITT COMPATIBILITY WITH ALL PVC, NBR, RUBBER, PP AND PE LAY FLAT HOSE
- COMPETITIVE PRICING
- 2 YEAR WARRANTY



LAY FLAT MALE ADAPTOR

pm-LMA2 pm-LMA3 pm-LMA4 pm-LMA5 pm-LMA6

pm-1C2 pm-1C3 pm-1C4 pm-1C5 pm-1C6

SIZE	51mm 2 "	76mm 3 "	101mm 4 "	127mm 5 "	152mm 6 "
WEIGHT					
MAX. WORKING PRESSURE	10bar 170psi	1 0 bar 1 7 0 psi	6bar 100psi	6bar 100psi	6bar 100psi
PACKING QUANTITY					
BOX QUANTITY	72	32		12	12
					om-LMA



LAY FLAT COUPLING

	prii-LC2	prii-LC3	PIII-LC4	pili-LC5	piri-LC0
SIZE	51mm 2 "	76mm 3 "	101mm 4 "	127mm 5 "	152mm 6"
WEIGHT					
MAX. WORKING PRESSURE	1 0 bar 1 7 0 psi	1 0 bar 1 7 0 psi	6bar 100psi	6bar 100psi	6bar 100psi
PACKING QUANTITY					
BOX QUANTITY					
					pm-LC



Specifications

PM fit provide high leakproofness.

PM fit does not contain any foreign substance which can change the taste or the smell of the water.

PM fit has been produced from high quality polypropylene raw material and it has resistance to impact.

PM fit has a homogeneous and non-porous inner surface.

tolerances: + %5

20







LAY FLAT PIPE COUPLING

	pm-DC2	pm-DC3	pm-DC4	pm-DC5	pm-DC6
SIZE	51mm 2 "	76mm 3"	101mm 4"	127mm 5 "	152mm 6"
WEIGHT	94gr				
BOX QUANTITY		45	34	34	12
					pm-DC



LAY FLAT PIPE MALE ADAPTOR

pm-DMA2 pm-DMA3 pm-DMA4 pm-DMA5 pm-DMA6

	_	_	_	_	
SIZE	51mm 2 "	76mm 3 "	101mm 4 "	127mm 5 "	152mm 6 "
WEIGHT	118gr				739gr
BOX QUANTITY				20	12
					pm-LMA



LAY FLAT PIPE END CAP

	_	_	_		_
SIZE	51mm 2 "	76mm 3 "	101mm 4 "	127mm 5 "	152mm 6"
WEIGHT					720gr
BOX QUANTITY					18
					pm-DE



Specifications

PM fit provide high leakproofness.

PM fit does not contain any foreign substance which can change the taste or the smell of the water.

pm-DE2 pm-DE3 pm-DE4 pm-DE5 pm-DE6

PM fit has been produced from high quality polypropylene raw material and it has resistance to impact.

PM fit has a homogeneous and non-porous inner surface.

tolerances: ± %5





3/4" & 14 mm

PMfit® LAY FLAT FITTINGS

	CODE	PRODUCT NAME	DIMENSION
	PMT16	MALE THREADED TEE WITH RING	16 x ½" x 16
	PMT22	MALE THREADED TEE WITH RING	22 x ½" x 22
	CODE	PRODUCT NAME	DIMENSION
	PME16	MALE THREADED ELBOW WITH RING	16 x ½"
	PME22	MALE THREADED ELBOW WITH RING	22 x ½"
	CODE	PRODUCT NAME	DIMENSION
	PMTV16	MALE THREADED TEE OFFTAKE MINIVALVE WITH RING	16 x ½" x 16
	PMTV22	MALE THREADED TEE OFFTAKE MINIVALVE WITH RING	22 x ½" x 22
	CODE	PRODUCT NAME	DIMENSION
1	PMLP	LAY FLAT PUNCH	14 MM
9	CODE	PRODUCT NAME	DIMENSION
	PMSCLK	LAY FLAT START CONNECTOR KEY	14 MM
	CODE	PRODUCT NAME	DIMENSION
7—(PMK	LAY FLAT FITTINGS KEY	ALL SIZES
	CODE	PRODUCT NAME	DIMENSION
	PMSC1	LAY FLAT DRIPLINE START CONNECTOR	1/2" & 14 mm

PMSC2

PM Group is the only company which provides %100 quality warranty in the World

As PM Group we are proud of being the first manufacturer of Pvc Lay Flat Hose in Europe after a three year R&D and building effective business relationships in 61 countries worldwide.





PMGROUP

Production Facilities

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- pm@pmgrup.com.tr
- 🕰 Fresno, California, USA



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